## **Forklift Drive Motors**

Forklift Drive Motors - Motor Control Centers or also called MCC's, are an assembly of one enclosed section or more, which have a common power bus principally consisting of motor control units. They have been utilized since the 1950's by the vehicle business, in view of the fact that they used a lot of electric motors. These days, they are utilized in other commercial and industrial applications.

Motor control centers are a modern practice in factory assembly for several motor starters. This equipment can comprise variable frequency drives, programmable controllers and metering. The MCC's are normally seen in the electrical service entrance for a building. Motor control centers commonly are utilized for low voltage, 3-phase alternating current motors that range from 230 volts to 600 volts. Medium voltage motor control centers are made for large motors that vary from 2300 volts to 15000 volts. These units utilize vacuum contractors for switching with separate compartments in order to attain power switching and control.

In locations where really corrosive or dusty processes are happening, the motor control center could be established in a separate air-conditioned room. Typically the MCC will be positioned on the factory floor next to the equipment it is controlling.

For plug-in mounting of individual motor controls, A motor control center has one or more vertical metal cabinet sections with power bus. In order to complete maintenance or testing, extremely big controllers can be bolted into place, while smaller controllers could be unplugged from the cabinet. Each motor controller consists of a contractor or a solid state motor controller, overload relays to be able to protect the motor, circuit breaker or fuses to supply short-circuit protection and a disconnecting switch to be able to isolate the motor circuit. Separate connectors allow 3-phase power in order to enter the controller. The motor is wired to terminals positioned inside the controller. Motor control centers offer wire ways for power cables and field control.

Inside a motor control center, each motor controller could be specified with a lot of various alternatives. Some of the choices include: pilot lamps, separate control transformers, extra control terminal blocks, control switches, and various types of solid-state and bi-metal overload protection relays. They also have various classes of kinds of circuit breakers and power fuses.

There are numerous options concerning delivery of MCC's to the client. They could be delivered as an engineered assembly with interlocking wiring to a central control terminal panel board or programmable controller along with internal control. On the other hand, they can be supplied ready for the client to connect all field wiring.

Motor control centers usually sit on the floor and must have a fire-resistance rating. Fire stops may be necessary for cables that penetrate fire-rated floors and walls.